January 26, 2017

Mr. William F. Durham, Director Division of Air Quality 601 57th Street SE Charleston, WV 25304

RE: Greenbrier Minerals, LLC
General Permit Modification
Facility ID 045-00131

Dear Mr. Durham:

On behalf of Cliffs Logan County Coal, LLC, I am submitting the enclosed General Permit Registration Modification Application for the above-referenced facility. The submittal fee of \$1,500 and additional permit copies are included.

The application addresses the construction and operation of two deep mines belts and one stockpile to be associated by a short haulroad.

If additional information or clarification is needed, please contact me at the Logan address listed above or call 304-752-8320.

Sincerely,

Donna J. Toler

Air Quality Project Manager

donnatoler@suddenlink.net

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WVDAQ Registration Application

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WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION DIVISION OF AIR QUALITY 601 57th St East

601 57" St East Charleston, WV 25304

APPLICATION FOR GENERAL PERMIT REGISTRATION

CONSTRUCT, MODIFY, RELOCATE OR ADMINISTRATIVELY UPDATE A STATIONARY SOURCE OF AIR POLLUTANTS

The state of the s	Phone: (304) 926-0475 • www.wvdep.org	A STAT	TIONARY SOURCE OF AIR POLLUTANTS					
PLEASE CHECK ALL THAT APPLY (IF KNOWN): CONSTRUCTION MODIFICATION RELOCATION ADMINISTRATIVE UPDATE AFTER-THE-FACT			FOR AGENCY USE ONLY: PLANT I.D. # PERMIT # PERMIT WRITER:					
	CHECK WHICH TYPE OF GENERAL PERMIT R	EGISTRATION	YOU ARE APPLYING FOR:					
G10-C - Coal F	Preparation and Handling							
☐ G20-B - Hot M	ix Asphalt							
☐ G30-B – Natura	al Gas Compressor Stations							
☐ G40-B – N onm	etallic Minerals Processing							
☐ G50-B – Concr	ete Batch							
	SECTION I. GENERAL INFORMATION							
1. NAME OF APPL	ICANT (AS REGISTERED WITH THE WV SECRETARY OF STATE GREENBRIER MINERALS, LLC	E'S OFFICE):	2. FEDERAL EMPLOYER ID NO. (FEIN): 26-1413283					
3. APPLICANT'S N	IAILING ADDRESS:	·						
	4425 Anjean Road Rupert, WV 25984							
5. IF APPLICANT I	S A SUBSIDIARY CORPORATION, PLEASE PROVIDE TI SAME AS A		ARENT CORPORATION:					
¢ ↓ FI	PAGE) INCLUDING ANY NAME CHANGE AMENDMENTS OR OTHER BUSINESS CERTIFICATE AS ATTACHMENT A.							
	SEE ATTACH	MENT A						

SECTION II. FACILITY INFORMATION

7. TYPE OF PLANT OR FACILITY (STATIONARY SOURCE) TO BE CONSTRUCTED, MODIFIED, RELOCATED OR ADMINISTRATIVELY UPDATED (E.G., COAL PREPARATION PLANT, PRIMARY CRUSHER, ETC.):

Construction and operation of two deep mine belts

8. STANDARD INDUSTRIAL CLASSIFICATION (SIC) CODE FOR THE FACILITY:

1221 and 1222

9A. DAQ PLANT I.D. NO. (FOR AN EXISTING FACILITY:

10A. LIST ALL CURRENT 45CSR13 AND 45CSR30 (TITLE V) PERMIT NUMBERS ASSOCIATED WITH THIS PROCESS (FOR EXISTING FACILITY ONLY):

045-00131

G10-D103F

PRIMARY OPERATING SITE INFORMATION

-							
11A. NAME OF PRIMARY OPERATING SITE:	E: 12A. MAILING ADDRESS OF PRIMARY OPERATING SITE:						
Saunders Prep Plant	SAME AS PERMITTEE						
13A. DOES THE APPLICANT OWN, LEASE, HAN	/E AN OPTION TO BUY, OR OTHERWISE HAV	E CONTROL OF THE PROPOSED SITE?					
□ IF YES, PLEASE EXPLAIN: OWNER/C	PERATOR						
IF NO, YOU ARE NOT ELIGIBLE FOR A PE	ERMIT FOR THIS SOURCE.						
14A. 🖒 FOR MODIFICATIONS or ADMINISTRA PRESENT LOCATION OF THE FACILI	TIVE UPDATES, AT AN EXISTING FACILITY, FITY FROM THE NEAREST STATE ROAD;	PLEASE PROVIDE DIRECTIONS TO THE					
	OCATION PERMITS, PLEASE PROVI TION FROM THE NEAREST STATE F	DE DIRECTIONS TO THE ROAD.					
		ard Man, turn left onto Buffalo Creek					
Road - proceed to Saunders	past the Elk Lick coal loadout facility	- plant will be located on right					
		plant win be located on right					
INCLUDE A MAP AS ATTACHMENT F.							
15A. NEAREST CITY OR TOWN: Saunders	16A. COUNTY: Logan						
Jaunders	Lat: 81-40-01	Long: 37-47-57					
17A. UTM NORTHING (KM):	18A. UTM EASTING (KM):	19A. UTM ZONE:					
4183.53679 441.28294 17							

1ST ALTERNATE OPERATING SITE INFORMATION 11B. NAME OF PRIMARY OPERATING SITE: 12B. MAILING ADDRESS OF PRIMARY OPERATING SITE: 13B. DOES THE APPLICANT OWN, LEASE, HAVE AN OPTION TO BUY, OR OTHERWISE HAVE CONTROL OF THE PROPOSED SITE? ☐ YES □ IF YES, PLEASE EXPLAIN: ____ F NO, YOU ARE NOT ELIGIBLE FOR A PERMIT FOR THIS SOURCE. 14B. ▷ FOR MODIFICATIONS or ADMINISTRATIVE UPDATES, AT AN EXISTING FACILITY, PLEASE PROVIDE DIRECTIONS TO THE PRESENT LOCATION OF THE FACILITY FROM THE NEAREST STATE ROAD; FOR CONSTRUCTION OR RELOCATION PERMITS, PLEASE PROVIDE DIRECTIONS TO THE PROPOSED NEW SITE LOCATION □> FROM THE NEAREST STATE ROAD. INCLUDE A MAP AS ATTACHMENT F. 15B. NEAREST CITY OR TOWN: 16B. COUNTY: 17B. UTM NORTHING (KM): 18B. UTM EASTING (KM): 19B. UTM ZONE: 2ND ALTERNATE OPERATING SITE INFORMATION 11C. NAME OF PRIMARY OPERATING SITE: 12C. MAILING ADDRESS OF PRIMARY OPERATING SITE: 13C. DOES THE APPLICANT OWN, LEASE, HAVE AN OPTION TO BUY, OR OTHERWISE HAVE CONTROL OF THE PROPOSED SITE? ☐ YES □ ио □ IF YES, PLEASE EXPLAIN: ____ F NO, YOU ARE NOT ELIGIBLE FOR A PERMIT FOR THIS SOURCE.

A = 11 /=							
14C. ☐ FOR MODIFICATIONS OF ADMINISTRATIVE UPDATES, AT AN EXISTING FACILITY, PLEASE PROVIDE DIRECTIONS TO THE PRESENT LOCATION OF THE FACILITY FROM THE NEAREST STATE ROAD;							
ON PERMITS DI EASE DROVIDE DIDEOTIONS	S TO <i>THE F</i>	PROPOSED NEW SITE LOCATION					
FROM THE NEAREST STATE ROAD.							
16C. COUNTY:							
400 LITH FACTORS WAS							
16C. OTM EASTING (KM):	19C. UTIV	ITM ZONE:					
ALLATION OR CHANGE: March 15 2017		21. DATE OF ANTICIPATED					
•	1	START- UP IF REGISTRATION IS					
IT APPLICATION, PROVIDE		GRANTED:					
SED CHANGE DID HAPPEN://	_	March 45, 2047					
NG SCHEDULE OF ACTUATION		March 15, 2017					
22. PROVIDE MAXIMUM PROJECTED OPERATING SCHEDULE OF ACTIVITY/ ACTIVITIES OUTLINED IN THIS APPLICATION:							
7 WEEKS PER YEAR 52 PERCENTAGE O							
	16C. COUNTY: 18C. UTM EASTING (KM): ALLATION OR CHANGE: March 15, 2017 IT APPLICATION, PROVIDE SED CHANGE DID HAPPEN://	16C. COUNTY: 18C. UTM EASTING (KM): 19C. UTM ALLATION OR CHANGE: March 15, 2017 IT APPLICATION, PROVIDE SED CHANGE DID HAPPEN://					

WEST VIRGINIA STATE TAX DEPARTMENT BUSINESS REGISTRATION CERTIFICATE

ISSUED TO:
GREENBRIER MINERALS, LLC
ANJEAN RD
RUPERT, WV 25984-0000

BUSINESS REGISTRATION ACCOUNT NUMBER:

1032-1821

This certificate is issued on:

06/15/2011

This certificate is issued by the West Virginia State Tax Commissioner in accordance with Chapter 11, Article 12, of the West Virginia Code

The person or organization identified on this certificate is registered to conduct business in the State of West Virginia at the location above.

This certificate is not transferrable and must be displayed at the location for which issued. This certificate shall be permanent until cessation of the business for which the certificate of registration was granted or until it is suspended, revoked or cancelled by the Tax Commissioner.

Change in name or change of location shall be considered a cessation of the business and a new certificate shall be required.

TRAVELING/STREET VENDORS: Must carry a copy of this certificate in every vehicle operated by them. CONTRACTORS, DRILLING OPERATORS, TIMBER/LÓGGING OPERATIONS: Must have a copy of this certificate displayed at every job site within West Virginia.

atL006 v.4 L1541364864

DETAILED PROCESS DESCRIPTION

The Saunders Preparation Plant is located in a remote area of Buffalo Creek, Logan County, WV. The facility is clean and very well maintained.

This modification (2017) addresses the installation and operation of two deep mine raw coal belt conveyors and associated stockpile to be located above the loadout facility and connected to the facility by haulroad.

Raw coal is transferred from a local deep mine to the raw coal stockpile area via belt conveyors BC-01(PE), BC-02(PE), BC-03, and BC-04 @ TP-01(TC-FE) thru TP-07(TC-PE). Raw coal delivered by truck is dumped at the partially-enclosed w/water three-sided roofed bin BS-01(PW) @ TP-08(UD-PW); transfers to belt BC-05(PE) @ TP-09(TC-FE); transfers and processed by an MMD crusher CR-01(FW) @ TP-10(TC-FE); then to the raw coal stockpile area via belt conveyor BC-06(PE) @ TP-11(TC-FW) and TP-12(TC-PE). Raw coal stockpiles OS-01(SW-WS), OS-02(SW-WS) and OS-03(SW-WS) discharge underpile @ TP-13(LO-UC), TP-14(LO-UC), TP-15(LO-UC) to a raw coal reclaim belt BC-07(FE) for transfer to screen SS-01(FW) @ TP-16(TC-FE); to a double roll crusher CR-02(FW) @ TP-17(TC-FW), to belt BC-08(PE) @ TP-18(TC-FW), into the plant @ TP-19(TC-FW) and to the raw coal screens-02(FW); and to the wet wash system @ TP-69(TC-FW). In addition, throughput for crusher CR-02 has been adjusted to show a portion of the trucked coal being processed twice, even though the total throughput for the source is 7.884,000 tons. According to the plant manager, only 10% of the truck delivered coal is crushed twice because it produces too many fines which are expelled as waste product.

Clean coal transfers to the clean coal stockpile area via a series of partially-enclosed belt conveyors BC-09(PE) thru BC-17(PE) @ TP-20(TC-FW) thru TP-32(TC-PE). Direct ship clean coal is delivered by truck and dumped at a three-sided roofed w/water bin BS-02(PW) @ TP-33(UD-PW). This material is transferred to a crusher feed conveyor BC-18(PE) @ TP-34(TC-FE) and transfers @ TP-35(TC-FE) to a double roll crusher CR-03(FW). Clean coal is then sent to the clean coal stockpile OS-07(SW-WS) via belt conveyor BC-19(PE) @ TP-36(TC-FW) and TP-37(TC-MDH) and on to belt conveyor BC-21(PE) @ TP-38(LO-UC). Clean coal stockpiles OS-04(SW-WS), OS-05(SW-WS), OS-06(SW-WS) discharge underpile to reclaim conveyor BC-20(FE) @ TP-39(LO-UC), TP-40(LO-UC), and TP-41(LO-UC). This reclaimed material is transferred from BC-20 and BC-21 @ TP-42(TC-FE) and TP-43(TC-FE) to the loadout via belt conveyor BC-22(PE); to the loadout bin BS-03(FE) @ TP-44(TC-FE); into the surge bin BS-04(FE) @ TP-45(TC-FE); and to railcar for delivery @ TP-46(LR-TC).

Oversized clean coal from the wet wash system goes to a 373TPH maximum rated double roll crusher @ TP-56(TC-FW) located inside the plant and transfers inside the plant to belt conveyor BC-09 @ TP57(TC-FW).

The refuse system was extended by adding a series of five partially enclosed belts BC-27 thru BC-31 @ TP-61(TC-FE) thru TP-65(TC-FE). Material from belt BC-31 will transfer to a partially-enclosed (open top) refuse bin BS-07(PE) @ TP-66(TC-PE) and then to truck for delivery to the disposal area @ TP-67(LO-MDH) for approximately 500 feet. The refuse belt system was completed in the Spring of 2013 and no refuse material is trucked from the preparation plant facility.

WORST CASE SCENARIO ONLY - Refuse transfers from the plant to belt BC-23(PE) @ TP-47(TC-FW) and into the filter cake bin BS-05(FE) @ TP-48(TC-FE), where the material is pressed and transferred to truck @ TP-

49(LO-MDH) for delivery to the disposal area @ TP-50(UL-MDH). Coarse refuse transfers from the plant to a collecting belt BC-24(PE) @ TP-51(TC-FW) for delivery to the refuse bin BS-06(FE) via belt BC-25(PE) @ TP-52(TC-FE) and TP-53(TC-FE). The refuse material is transferred from the bin to truck @ TP-54(LO-MDH) for delivery to the disposal area @ TP-55(UL-MDH).

Stoker coal would transfer inside the plant to belt conveyor BC-26(PE) @ TP-58(TC-FW); to stockpile OS-08(SW-WS) @ TP-59(TC-WS) and to truck @ TP-60(LO-MDH).

The modification of April 2014 addressed the addition of an excess raw coal stockpile and an excess clean coal stockpile – raw coal will be delivered by truck to the excess stockpile OS-09(SW-WS) @ TP-69(UL-MDH) and transferred out to existing raw coal truck dump bin BS-01 @ TP-70(LO-MDH) and TP-71(UD-PW); clean direct ship coal will be delivered to the excess clean coal stockpile OS-10(SW-WS) @ TP-72(UL-MDH) and transferred out to existing direct ship bin BS-02 @ TP-73(LO-MDH) and TP-74(UD-PW). No other changes are proposed and no changes to the thruput for bins BS-01 or BS-02 is proposed.

Haulroads emissions have been adjusted to show that raw coal and clean coal are received on paved haulroads 0.29 miles in length and the unpaved refuse haulroad has been extended to 3.4 miles in length in the event the plant refuse belt system becomes disabled – worst case scenario. The paved haulroad "road surface silt loading" was adjusted to depict emissions more in line with paved surfaces. The factors used in this calculation section are modeled after facilities located in the western United States and are not indicative of the local haulroad criteria.

ATTACHMENT B

Modification January 2017:

Raw Coal will be carried from the deep mine to stockpile OS-11(SW-WS) via belt conveyors BC-32(PE) and BC-33(PE) at TP-75(TC-FE) through TP-78(LO-MDH). This raw coal material will be part of coal received through the raw coal truck dump BS-01 located at plant.

DESCRIPTION OF FUGITIVE EMISSIONS

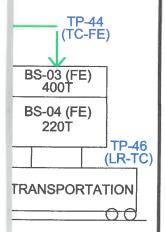
Potential sources of fugitive particulate emissions for this facility include emissions, which are not captured by pollution control equipment and emissions from open stockpiles and vehicular traffic on unpaved haulroads and unpaved work areas. The haulroads and work areas will be controlled by water truck in accordance with section E.6.c.i. of the General Permit.

The water truck is equipped with pumps sufficient to maintain haulroads and work areas. The water truck will be operated three times daily, and more as needed in dry periods.

An additive to prevent freezing will be utilized in the winter months when freezing conditions are present.



P.O. BOX 446, MAN, WV 25635 119 RICH CREEK ROAD, LYBURN, WV 25632



SAUNDERS COAL PREPARATION FACILITY MATERIAL FLOW DIAGRAM

WV DEPARTMENT OF ENVIRONMENTAL PROTECTION DIVISION OF AIR QUALITY

Submittal: January,2017

Fi	File Name:				Quadrangle:			
D	Plot Plan for AO Powelf Undefed 04 49 47							
7	File Name:				Quadrangle:	Quadrangle:		
-	Plot Plan for AQ Permit_Updated 01-18-17				Lorado	Lorado		
	File Path:				District:			
-	H:\Eng\Buffalo Property\Saunders Preparation Facitity\Air Quality			Facitity\Air Quality	y Triadelphia			
	Drawn By:	Date:	Scale:	Contour Interval:	County:			
	KJJ	01/18/2017	1" = 100'	2'	Logan			



P.O. BOX 446, MAN, WV 25635 119 RICH CREEK ROAD, LYBURN, WV 25632

SAUNDERS COAL PREPARATION FACILITY
SITE PLAN
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTIC
DIVISION OF AIR QUALITY
SHEET 1 OF 3



File	File Name:				Quadrangle:		
Plo	Plot Plan for AQ Permit_Updated 01-18-17				Lorado		
File	File Path:				District:		
H:	H:\Eng\Buffalo Property\Saunders Preparation Facitity\Air Quality			Facitity\Air Quality	Triadelphia		
Drav	wn By:	Date:	Scale:	Contour Interval:	County:		
	KJJ	01/18/2017	1" = 100'	2'	Logan		



P.O. BOX 446, MAN, WV 25635 119 RICH CREEK ROAD, LYBURN, WV 25632

SAUNDERS COAL PREPARATION FACILITY SITE PLAN WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION DIVISION OF AIR QUALITY SHEET 2 OF 3

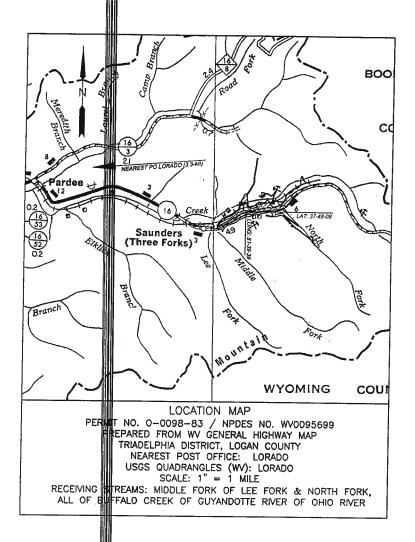


File Name:	File Name:			Quadrangle:		
Plot Plan for AQ Permit_Updated 01-18-17			t Plan for AQ Permit_Updated 01-18-17 Lorado			
File Path:	File Path:			District:		
H:\Eng\Bu	H:\Eng\Buffalo Property\Saunders Preparation Facitity\Air Quality			Triadelphia		
Drawn By:	Date:	Scale:	Contour Interval:	County:		
KJJ	01/18/2017	1" = 100'	2'	Logan		



P.O. BOX 446, MAN, WV 25635 119 RICH CREEK ROAD, LYBURN, WV 25632

SAUNDERS COAL PREPARATION FACILITY
SITE PLAN
WEST VIRGINIA DEPARTMENT OF ENVIRONMENTAL PROTECTION
DIVISION OF AIR QUALITY
SHEET 3 OF 3



CRUSHING AFFECTED SOURCE SHEET

0		00.04	07.00	27.00	Plant Oversize
	tification Number ¹	CR-01	CR-02	CR-03	CR-04
	usher or Screen ²	MMD	DR	DR	DR
Date of	Manufacture ³	2008	2008	2008	2008
Maximum	tons/hour	800	900	800	373
Throughput ⁴	tons/year	7,008,000	7,884,000	7,008,000	3,267,000
Material	sized from/to: ⁵	6x0 to 2x0	4x0 to 2x0	6x0 to 2x0	2x0
Average Mois	sture Content (%) ⁶	6	6	5	6.4
Control Dev	vice ID Number ⁷	FW	FW	FW	FW
	height (ft)	N/A			
	diameter (ft)				
	volume (ACF M)			-	
Baghouse	exit temp (°F)				
Stack Parameters ⁸	UTM Coordinates				
	hours/day	24	24	24	24
Maximum Operating	days/year	365	365	365	365
Operating Schedule ⁹	hours/year	8760	8760	8760	8760
	January-March	25	25	25	25
	April-June	25	25	25	25
Percentage of	July-September	25	25	25	25
Operation ¹⁰	Oct-December	25	25	25	25

- Enter the appropriate Source Identification Number for each crusher and screen. For example, in the case of an operation
 which incorporates multiple crushers, the crushers should be designated CR-1, CR-2, CR-3 etc. beginning with the breaker
 or primary crusher. Multiple screens should be designated S-1, S-2, S-3 etc.
- 2. Describe types of crushers and screens using the following codes:

HM Hammermill
DR Double Roll Crusher
BM Ball Mill
RB Rotary Breaker
JC Jaw Crusher
GC Gyratory Crusher

Other

OT

SS Stationary Screen

SD Single Deck Screen
DD Double-Deck Screen
TD Triple Deck Screen

OT Other

- 3. Enter the date that each crusher and screen was manufactured.
- 4. Enter the maximum throughput for each crusher and screen in tons per hour and tons per year.
- 5. Describe the nominal material size reduction (e.g. +2"/ -_").
- 6. Enter the average percent moisture content of the material processed.
- 7. Enter the appropriate Control Device Identification Number for each crusher and screen. Refer to Table A Control Device Listing and Control Device Identification Number Instructions in the Reference Document for Control Device ID prefixes and numbering.
- 8. Enter the appropriate stack parameters if a baghouse control device is used.
- 9. Enter the maximum operating schedule for each crusher

SCREENING AFFECTED SOURCE SHEET

		T		
	4		in-plant	
Source Identification Number ¹		SS-01	SS-02	
Type of Cr	rusher or Screen ²	SD	DD	
Date of	Manufacture ³	2008	2013	
Maximum	tons/hour	900	900	
Throughput⁴	tons/year	7,884,000	7,884,000	
Material	sized from/to:5	6x0	4x0	
Average Moi	sture Content (%) ⁶	6	15+	
Control De	vice ID Number ⁷	FW	FW	
	height (ft)	N/A		
	diameter (ft)			
	volume (ACFM)			
Baghouse	exit temp (°F)			
Stack Parameters ⁸	UTM Coordinates			
	hours/day	24	24	
Maximum Operating	days/year	365	365	
Schedule ⁹	hours/year	8760	8760	
	January-March	25	25	
	April-June	25	25	
Percentage of	July-September	25	25	
Operation ¹⁰	Oct-December	25	25	

- Enter the appropriate Source Identification Number for each crusher and screen. For example, in the case of an operation
 which incorporates multiple crushers, the crushers should be designated CR-1, CR-2, CR-3 etc. beginning with the breaker
 or primary crusher. Multiple screens should be designated S-1, S-2, S-3 etc.
- 2. Describe types of crushers and screens using the following codes:

HM Hammermill

DR Double Roll Crusher

BM Ball Mill

RB Rotary Breaker

JC Jaw Crusher

GC Gyratory Crusher

OT Other

SS Stationary Screen

SD Single Deck Screen

DD Double-Deck Screen

TD Triple Deck Screen

OT Other

- 3. Enter the date that each crusher and screen was manufactured.
- 4. Enter the maximum throughput for each crusher and screen in tons per hour and tons per year.
- 5. Describe the nominal material size reduction (e.g. +2"/ -_").
- 6. Enter the average percent moisture content of the material processed.
- Enter the appropriate Control Device Identification Number for each crusher and screen. Refer to Table A Control Device
 Listing and Control Device Identification Number Instructions in the Reference Document for Control Device ID prefixes and numbering.
- 8. Enter the appropriate stack parameters if a baghouse control device is used.
- 9. Enter the maximum operating schedule for each crusher

CONVEYING AFFECTED SOURCE SHEET

Source Identification	Detect	Type of	Size of	Maximum Material Transfer Rate⁵		Average Moisture		
Number ¹	Date of Manufacture ²	Material Handled ³	Material Handled ⁴	tons/hour	tons/year	Content (%) ⁶	Contro Device	
BC-01	2008	RC	4x0	1500	13,140,000	6	PE	
BC-02	2008	RC	4x0	1500	13,140,000	6	PE	
BC-03	2008	RC	4x0	1500	13,140,000	6	PE	
BC-04	2008	RC	4x0	1500	13,140,000	6	PE	
BC-05	2008	RC	6x0	800	7,008,000	6	PE	
BC-06	2008	RC	4x0	800	7,008,000	6	PE	
BC-07	2008	RC	4x0	900	7,884,000	6	FE	
BC-08	2008	RC	4×0	900	7,884,000	6	PE	
BC-09	2008	СС	2x0	750	6,570,000	7	PE	
BC-10	2008	СС	2x0	750	6,570,000	7	PE	
BC-11	2008	СС	2x0	750	6,570,000	7	PE	
BC-12	2008	СС	2x0	750	6,570,000	7	PE	
BC-13	2008	СС	2x0	750	6,570,000	7	PE	
BC-14	2008	СС	2x0	750	6,570,000	7	PE	
BC-15	2008	СС	2x0	750	6,570,000	7	PE	
BC-16	2008	СС	2x0	750	6,570,000	7	PE	
BC-17	2008	СС	2x0	750	6,570,000	7	ΡΈ	
BC-18	2008	СС	6x0	800	7,008,000	5	PE	
BC-19	2008	СС	4x0	800	7,008,000	5	PE	

CONVEYING AFFECTED SOURCE SHEET

Source Identification	Date of	Type of Size of Tran		um Material sfer Rate ⁵	Average Moisture		
Number ¹	Manufacture ²	Handled ³	Handled ³ Handled ⁴	tons/hour	tons/year	Content (%) ⁶	Contro Device
BC-20	2008	СС	2x0	3500	6,570,000	6	FE
BC-21	2008	СС	4x0	3500	7,008,000	5	PE
BC-22	2008	СС	2x0	3500	13,578,000	5.5	PE
BC-23	2008	Refuse	<1 3/8	200	1,752,000	15	PE
BC-24	2008	Refuse	<1 3/8	600	5,256,000	10	PE
BC-25	2008	Refuse	<1 3/8	600	5,256,000	10	PE
BC-26	2008	Stoker	+2x0	230	2,014,000	7	PE
BC-27	2012	Refuse	<1 3/8	1050	5,256,000	10	PE
BC-28	2012	Refuse	<1 3/8	1050	5,256,000	10	PE
BC-29	2012	Refuse	<1 3/8	1050	5,256,000	10	PE
BC-30	2012	Refuse	<1 3/8	1050	5,256,000	10	PE
BC-31	2012	Refuse	<1 3/8	1050	5,256,000	10	PE
Proposed BC-32	2017	RC	2x0	1200	4,380,000	6	PE
Proposed BC-33	2017	RC	2x0	1200	4,380,000	6	PE

Page	of	

Source Identification		Direct Ship				
Number ¹	BS-01	BS-02	BS-03	BS-04	BS-05	BS-06
Type of Material Stored ²	RC	cc	cc	cc	Filter Cake Refuse	Refuse
Average Moisture Content (%) ³	6	5	6	6	15	10
Maximum Yearly Storage Throughput (tons) ⁴	7,008,000	7,008,000	13,578,000	13,578,000	1,752,000	5,256,000
Maximum Storage Capacity (tons) ⁵	100	100	400	220	80	200
Maximum Base Area (ft²) ⁶						
Maximum Pile Height (ft) ⁷						
Method of Material Load-in ⁸	TD	TD	тс	тс	тс	тс
Load-in Control Device Identification Number ⁹	UD-PW	UD-PW	TC-FE	TC-FE	TC-FE	TC-FE
Storage Control Device Identification Number ⁹	PW	PW	FE	FE	FE	FE
Method of Material Load-out ⁸	тс	тс	тс	тс	FC	FC
Load-out Control Device Identification Number ⁹	TC-FE	TC-FE	TC-FE	LR-TC	LO-MDH	LO-MDH

Enter the appropriate Source Identification Number for each storage activity using the following codes. For example, if the facility utilizes three storage bins, four open stockpiles and one storage building (full enclosure), the Source Identification Numbers should be BS-1, BS-2, and BS-3; OS-1, OS-2, OS-3, and OS-4; and SB-1, respectively.

BS Bin or Storage Silo (full enclosure)

OS Open Stockpile

SF Stockpiles with wind fences

E3 Enclosure (three sided enclosure)

SB Storage Building (full enclosure)

OT Other:

2. Describe the type of material stored or stockpiled (e.g. clean coal, raw coal, refuse, etc).

3. Enter the average percent moisture content of the stored material.

4. Enter the maximum yearly storage throughput for each storage activity.

5. Enter the maximum storage capacity for each storage activity in tons (e.g. silo capacity, maximum stockpile size, etc.)

6. For stockpiles, enter the maximum stockpile base area.

7. For stockpiles, enter the maximum stockpile height.
8. Enter the method of load-in or load-out to/from stock

Enter the method of load-in or load-out to/from stockpiles or bins using the following codes:

CS Clamshell

FC Fixed Height Chute from Bins

FE Front Endloader

MC Mobile Conveyor/Stacker

UC Under-pile or Under-Bin Reclaim Conveyor

RC Rake or Bucket Reclaim Conveyor

SS Stationary Conveyor/Stacker

ST Stacking Tube

TC Telescoping Chute from Bins

TD Truck Dump

PC Pneumatic Conveyor/Stacker

OT Other: Fabric Vent Filter

Source Identification Number ¹	BS-07			
Type of Material Stored ²	Refuse			
Average Moisture Content (%) ³	10			
Maximum Yearly Storage Throughput (tons) ⁴	5,256,000			
Maximum Storage Capacity (tons) ⁵	200			
Maximum Base Area (ft²) ⁶				
Maximum Pile Height (ft) ⁷				
Method of Material Load-in ⁸	SS			
Load-in Control Device Identification Number ⁹	TC-PE			
Storage Control Device Identification Number ⁹	PE			
Method of Material Load-out ⁸	FC			
oad-out Control Device Identification Number9	LO-MDH			

Enter the appropriate Source Identification Number for each storage activity using the following codes. For example, if the facility utilizes three storage bins, four open stockpiles and one storage building (full enclosure), the Source Identification Numbers should be BS-1, BS-2, and BS-3; OS-1, OS-2, OS-3, and OS-4; and SB-1, respectively.

Bin or Storage Silo (full enclosure)

os Open Stockpile Enclosure (three sided enclosure)

Stockpiles with wind fences

Storage Building (full enclosure) Other:

Describe the type of material stored or stockpiled (e.g. clean coal, raw coal, refuse, etc).

Enter the average percent moisture content of the stored material. 3.

Enter the maximum yearly storage throughput for each storage activity. 5.

- Enter the maximum storage capacity for each storage activity in tons (e.g. silo capacity, maximum stockpile size, etc.) For stockpiles, enter the maximum stockpile base area.
- 7.
- For stockpiles, enter the maximum stockpile height.
- Enter the method of load-in or load-out to/from stockpiles or bins using the following codes: CS Clamshell

FC Fixed Height Chute from Bins

SS Stationary Conveyor/Stacker ST

FΕ Front Endloader

Stacking Tube TC

Mobile Conveyor/Stacker

Telescoping Chute from Bins

UC Under-pile or Under-Bin Reclaim Conveyor

TD Truck Dump PC

Rake or Bucket Reclaim Conveyor

Pneumatic Conveyor/Stacker Other: Fabric Vent Filter

Source Identification Number ¹	OS-01	OS-02	OS-03	OS-04	OS-05	
Type of Material Stored ²	RC	RC	RC	CC		OS-06
Average Moisture Content (%) ³	6	6	6	6	CC	CC
Maximum Yearly Storage Throughput (tons) ⁴	13,140,000		13,140,000		6	6
Maximum Storage Capacity (tons) ⁵	25,000	25,000	25,000	6,570,000 25,000	6,570,000	6,570,00
Maximum Base Area (ft²) ⁶	38,869	38,869	38,869	38,869	25,000	25,000
Maximum Pile Height (ft) ⁷	75'	75'	75'	75'	38,869	38,869
Method of Material Load-in ⁸	Stacking Tube SS/ST	Stacking Tube SS/ST	Stacking Tube SS/ST	Stacking Tube SS/ST	75' Stacking Tube	75' Stacking Tube
Load-in Control Device Identification Number ⁹	TC-PE	TC-PE	TC-PE	TC-PE	SS/ST	SS/ST
Storage Control Device Identification Number ⁹	SW-WS	SW-WS	SW-WS	SW-WS	SW-WS	TC-PE
Method of Material Load-out ⁸	Underpile UC	Underpile UC	Underpile UC	UnderpileU C	Underpile UC	SW-WS Underpile
oad-out Control Device Identification Number ⁹ Enter the appropriate Source Identistorage bins, four open stockpiles	LO-UC	LO-UC	LO-UC			UC

Enter the appropriate Source Identification Number for each storage activity using the following codes. For example, if the facility utilizes three storage bins, four open stockpiles and one storage building (full enclosure), the Source Identification Numbers should be BS-1, BS-2, and BS-3; OS-1, OS-2, OS-3, and OS-4; and SB-1, respectively. BS Bin or Storage Silo (full enclosure)

OS Open Stockpile

Enclosure (three sided enclosure) E3

SB Storage Building (full enclosure)

Stockpiles with wind fences Describe the type of material stored or stockpiled (e.g. clean coal, raw coal, refuse, etc). Enter the average percent moisture content of the stored material. 3.

Enter the maximum yearly storage throughput for each storage activity.

- Enter the maximum storage capacity for each storage activity in tons (e.g. silo capacity, maximum stockpile size, etc.) 5. For stockpiles, enter the maximum stockpile base area. 7.
- For stockpiles, enter the maximum stockpile height. 8.

Enter the method of load-in or load-out to/from stockpiles or bins using the following codes: CS Clamshell

FC Fixed Height Chute from Bins SS Stationary Conveyor/Stacker ST Stacking Tube

FE Front Endloader MC Mobile Conveyor/Stacker

TC Telescoping Chute from Bins TD Truck Dump

UC Under-pile or Under-Bin Reclaim Conveyor Rake or Bucket Reclaim Conveyor

PC Pneumatic Conveyor/Stacker

OT Other - MDH Minimum Drop Height

Source Identification			1.0		
Number ¹	OS-07	OS-08	Proposed OS-09	Proposed OS-10	1
Type of Material Stored ²	СС	CC Stoker	RC	СС	
Average Moisture Content (%) ³	5	7	5	5	
Maximum Yearly Storage Throughput (tons)⁴	7,008,000	2,014,000	500,000	500,000	
Maximum Storage Capacity (tons) ⁵	25,000	1,000	20,000	20,000	
Maximum Base Area (ft²) ⁶	38,869	3,869	38,869	38,869	
Maximum Pile Height (ft) ⁷	75'	20'	40'	40'	
Method of M aterial Load-in ⁸	Stacking Tube SS/ST	SS	Truck	Truck	
Load-in Control Device Identification Number ⁹	TC-PE	TC-WS	UL-MDH	UL-MDH	
Storage Control Device Identification Number ⁹	SW-WS	SW-WS	SW-WS	SW-WS	
Method of Material Load-out ⁸	Underpile UC	Loader	Loader	Loader	
Load-out Control Device Identification Number 9	LO-UC	LO-MDH	LO-MDH	LOMBU	

Enter the appropriate Source Identification Number for each storage activity using the following codes. For example, if the facility utilizes three storage bins, four open stockpiles and one storage building (full enclosure), the Source Identification Numbers should be BS-1, BS-2, and BS-3; OS-1, OS-2, OS-3, and OS-4; and SB-1, respectively.

BS Bin or Storage Silo (full enclosure)

E3 Enclosure (three sided enclosure)

OS Open Stockpile

SB

SF Stockpiles with wind fences Storage Building (full enclosure)

Describe the type of material stored or stockpiled (e.g. clean coal, raw coal, refuse, etc). 3.

Enter the average percent moisture content of the stored material.

Enter the maximum yearly storage throughput for each storage activity. 5.

Enter the maximum storage capacity for each storage activity in tons (e.g. silo capacity, maximum stockpile size, etc.) For stockpiles, enter the maximum stockpile base area.

7.

For stockpiles, enter the maximum stockpile height. 8.

Enter the method of load-in or load-out to/from stockpiles or bins using the following codes: CS Clamshell

> FC Fixed Height Chute from Bins

SS Stationary Conveyor/Stacker ST **Stacking Tube**

FE Front Endloader

TC

MC Mobile Conveyor/Stacker

Telescoping Chute from Bins

UC Under-pile or Under-Bin Reclaim Conveyor

Truck Dump TD

Rake or Bucket Reclaim Conveyor

PC Pneumatic Conveyor/Stacker

OT Other - MDH Minimum Drop Height

ATTACHMENT H

BAGHOUSE AIR POLLUTION CONTROL DEVICE SHEET Not applicable for this facility

Complete a Baghouse Air Pollution Control Device Sheet for each baghouse control device.

1.	Baghouse Control Device Identification Number:
2.	Manufacturer's name and model identification:
3.	Number of compartments in baghouse:
4.	Number of compartments online during normal operation and conditions:
5.	Gas flow rate into baghouse: ACFM @ °F and PSIA
6.	Total cloth area: ft ²
7.	Operating air to cloth ratio: ft/min
8.	Filter media type:
9.	Stabilized static pressure drop across baghouse: inches H ₂ O
10.	Baghouse operation is:
	□ Continuous □ Automatic □ Intermittent
11.	Method used to clean bags:
	☐ Shaker ☐ Pulse jet ☐ Reverse jet ☐ Other
12.	Emission rate of particulate matter entering and exiting baghouse at maximum design operating conditions:
	Entering baghouse: lb/hr and grains/ACF
	Exiting baghouse: lb/hr and grains/ACF
13.	Guaranteed minimum baghouse collection efficiency: %
14.	Provide a written description of the capture system (e.g. hooding and ductwork arrangement), size of ductwork and hoods and air volume, capacity and operating horsepower of fan:

15. Describe the method of disposal for the collected material:

1	M	l l'	Te

Include all information for each emission source and transfer point as listed in the permit application.

Name of applicant: Name of plant: Greenbrier Minerals
Saunders Prep Plant

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January 2017 Mod

1. CRUSHING AND SCREENING (including all primary and secondary crushers and screens)

1a. PRIMARY CRUSHING

Primary Crusher	Description	Maximum Material Description Processing Capacity		Control Device	Control Efficiency	
ID Number		TPH	TPH TPY		%	
	· · · · · · · · · · · · · · · · · · ·					
CK-01	MMD	800	7,008,000	FVV	90	
CR-02	Double Roll	900	7,884,000	FW	90	
CR-03	Double Roll	800	7,008,000	FW	90	
CR-04	Double Roll	373	3,267,480	FW	90	

1b. SECONDARY AND TERTIARY CRUSHING

Secondary & Tertiary Crusher ID	Description	Maximum Material Processing Capacity IPH IPY		Control Device ID Number	Control Efficiency %
CR-02	DOUBLE ROLL 10% of trucked coal processed as secondary	900	700,800	FW	90

1c. SCREENING

Primary Screen	Description	Maximum Material Processing Capacity TPH TPY		Control Device ID Number	Control Efficiency %
55-01	Grizzly	900	7,884,000	FVV	90
SS-02	In-Plant Screen	900	7,884,000	FW	90
	SS-02 should get WW control as 3695				
	gallons per minute of water goes thru it				

2. TRANSFER POINTS (including all conveyor transfer points, equipment transfer points etc.)

	PIVI	PIVI-TU
k = Particle Size Multiplier (dimensionless)	0.74	0.35
U = Mean Wind Speed (mph)	7	

Transfer	Transfer Point Description	Material		Maximum	Control	Control
Transfer	Transfer Point Description Include ID Numbers of all conveyors.	Material Moisture		viaximum ansfer Rate	Device	Efficiency
Point ID No.	crushers, screens, stockpiles, etc. involved	Content %	TPH	TPY	ID Number	%
15 140.	Guariera, acreeria, acoccipilea, etc. involved	Content 70	1111		1D (Yamiba)	,,,
TP01	ROM to BC-01	6	1,500	13,140,000	TC-FE	80
TP02	BC-01 to BC-02	6	1,500	13,140,000	TC-FE	80
TP03	BC-02 to OS-01	6	1,500	13,140,000	TC-PE	50
TP04	BC-02 to BC-03	6	1,500	13,140,000	TC-FE	80
TP05	BC-03 to OS-02	6	1,500	13,140,000	TC-PE	50
TP06	BC-03 to BC-04	6	1,500	13,140,000	TC-FE	80
TP07	BC-04 to OS-03	6	1,500	13,140,000	TC-PE	50
TP08	Truck to BS-01	6	800	7,008,000	UD-PW	85
TP09	BS-01 to BC-05	6	800	7,008,000	TC-FE	80
TP10	BC-05 to CR-01	6	800	7,008,000	TC-FE	80
TP11	CR-01 to BC-06	6	800	7,008,000	TC-FW	90
TP12	BC-06 to OS-03	6	800	7,008,000	TC-PE	50
TP13	OS-01 to BC-07	6	900	7,884,000	LO-UC	80
TP14	OS-02 to BC-07	6	900	7,884,000	LO-UC	80
TP15	OS-03 to BC-07	6	900	7,884,000	LO-UC	80
TP16	BC-07 to SS-01	6	900	7,884,000	TC-FE	80_
TP17	SS-01 to CR-02	6	900	7,884,000	TC-FW	90
TP18	CR-02 to BC-08	6	900	7,884,000	TC-FW	90
TP19	BC-08 to SS-02	6	900	7,884,000	TC-FW	90
TP-69	SS-02 To Wet Wash	15	900	7,884,000	TC-FW	90
TP20	Plant to BC-09	6.4	750	6,570,000	TC-FW	90
TP21	BC-09 to BC-10	6.4	750	6,570,000	TC-FE	80
TP22	BC-10 to BC-11	6.4	750	6,570,000	TC-FE	80
TP23	BC-11 to BC-12	6.4	750	6,570,000	TC-FE	80
TP24	BC-12 to BC-13	6.4	750	6,570,000	TC-FE	80
TP25	BC-13 to BC-14	6.4	750	6,570,000	TC-FE	80
TP26	BC-14 to OS-04	6.4	750	6,570,000	TC-PE	50
TP27	BC-14 to BC-15	6.4	750	6,570,000	TC-FE	80
TP28	BC-15 to OS-05	6.4	750	6,570,000	TC-PE	50
TP29	BC-15 to BC-16	6.4	750	6,570,000	TC-FE	80_
TP30	BC-16 to OS-06	6.4	750	6,570,000	TC-PE	50
TP31	BC-16 to BC-17	6.4	750	6,570,000	TC-FE	80
TP32	BC-17 to OS-07	6.4	750	6,570,000	TC-PE UD-PW	50 85
TP33	Truck to BS-02	5	800	7,008,000		
TP34	BS-02 to BC-18	5	800	7,008,000	TC-FE	80_
TP35	BC-18 to CR-03	5	800	7,008,000	TC-FE	80
TP36	CR-03 to BC-19	5	800	7,008,000	TC-FW TC-MDH	90
TP37	BC-19 to OS-07	5	800	7,008,000	LO-WIDH	80
TP38	OS-07 to BC-21	5	3,500		LO-UC	80
TP39	OS-04 to BC-20	6	3,500	6,570,000	LO-UC	80
TP40	OS-05 to BC-20		3,500 3,500	6,570,000 6,570,000	LO-UC	80
TP41	OS-06 to BC-20	6				80
TP42	BC-20 to BC-22	6	3,500	6,570,000	TC-FE	80
TP43	BC-21 to BC-22	5	3,500	7,008,000 13,578,000	TC-FE	80
TP44	BC-22 to BS-03	5.5	3,500		TC-FE	80
TP45	BS-03 to BS-04	5.5	3,500	13,578,000		75
TP46	BS-04 to Railcar	5.5	3,500	13,578,000	LR-TC TC-FW	90
TP47	Plant to BC-23	15	200	1,752,000	TC-FVV	80
TP48	BC-23 to BS-05	15	200	1,752,000		0
TP49	BS-05 to Truck	15	200	1,752,000	LO-MDH	0
TP50	Truck to Disposal Area	10	600	5,256,000	UL-MDH TC-FW	90
TP51	Plant to BC-24	10	600	5,256,000		
TP52	BC-24 to BC-25	10	600	5,256,000	TC-FE	80
TP53	BC-25 to BS-06	10	600	5,256,000	TC-FE	80
TP54	BS-06 to Truck	10	600	5,256,000	LO-MDH	0
TP55	Truck to Disposal Area	10	600	5,256,000	UL-MDH	90
TP56	Plant to Crusher CR-04	7	373	3,267,480	TC-FW	90
TP57	CR-04 to BC09	7	373	3,267,480	TC-FW	90
TP58	Plant to BC-26	7	230	2,014,000	I IC-EAA I	30

3985GPM

Transport of the last of the l							
TP59	BC-26 to OS-08	7	230	2,014,000	TC-WS	70	7
TP60	OS-08 to Truck	7	230	2,014,000	LO-MDH	0	7
TP61	BS-06 to BC-27	10	600	5,256,000	TC-FE	80	7
TP62	BC-27 to BC-28	10	1,050	5,256,000	TC-FE	80	7
TP63	BC-28 to BC-29	10	1,050	5,256,000	TC-FE	80	7
TP64	BC-29 to BC-30	10	1,050	5,256,000	TC-FE	80	1
TP65	BC-30 to BC-31	10	1,050	5,256,000	TC-FE	80	1
TP66	BC-31 to BS-07	10	1,050	5,256,000	TC-FE	80	1
TP67	BS-07 to Truck	10	1,050	5,256,000	LO-MDH	0	7
TP68	Truck to Disposal Area	10	1,050	5,256,000	LO-MDH	0	1
							1
TP69	Truck to OS-09	5	114	500,000	UL-MDH	0	7
TP70	OS-09 to Truck	5	114	500,000	LO-MDH	0	1
TP71	Truck to RC Dump Bin	5	114	500,000	UD-PW	80	7
							1
TP72	Truck to OS-10	5	114	500,000	UL-MDH	0	7
TP73	OS-10 to Truck	5	114	500,000	LO-MDH	0	7
TP74	Truck to DS Dump Bin	5	114	500,000	UD-PW	80	1
TP75	Deep mine to BC-32	6	1,200	4,380,000	TC-FE	80	ADD
TP76	BC-32 to BC-33	6	1,200	4,380,000	TC-FE	80	ADD
TP77	BC-33 to OS-11	6	1,200	4,380,000	TC-MDH	0	ADD
TP78	OS-11 to Truck	6	1,200	4,380,000	LO-MDH	0	ADD

3. WIND EROSION OF STOCKPILES (including all stockpiles of raw coal, clean coal, coal refuse, etc.)

	· · · · · · · · · · · · · · · · · · ·	
p =	number of days per year with precipitation >0.01 inch	157
f=	percentage of time that the unobstructed wind speed	20
	exceeds 12 moh at the mean pile height	

Source	Stockpile	Silt	Stockpile	Control	Control
ID No.	Description	Content of	base area	Device	Efficiency
		Material %	Max. sqft	ID Number	%
OS01	Raw Coal	5	38,869	SW-WS	75
OS02	Raw Coal	5	38,869	SW-WS	75
OS03	Raw Coal	5	38,869	SW-WS	75
OS04	Clean Coal	3	38,869	SW-WS	75
OS05	Clean Coal	3	38,869	SW-WS	75
OS06	Clean Coal	3	38,869	SW-WS	75
OS07	Clean Coal	3	38,869	SW-WS	75
OS-08	Stoker Coal	3	3,869	SW-WS	75
OS-09	Excess raw coal	5	38,869	SW-WS	75
OS-10	Excess clean coal	3	38,869	SW-WS	75
OS-11	Raw Coal	3	38,869	SW-WS	75

4. UNPAVED HAULROADS (including all equipment traffic involved in process, haul trucks, endloaders, etc.)

s=	silt content of road surface material (%)	9
p =	number of days per year with precipitation >0.01 inch	157
M _{dry} =	surface material moisture content (%) - dry conditions	0.2

		Number	Mean	Mean	Miles	Maximum	Maximum	Control	Control
Item	Description	of	Vehicle	Vehicle	per	Trips Per	Trips Per	Device	Efficiency
Number		wheels	Weight(tons)	Speed (mph)	Trip	Hour	Year	ID Number	%
1	to OS-09	18	45	10	0.1	1.26	11,111	HR-WS	70
2	to OS-10	18	45	10	0.1	1.26	11,111	HR-WS	70
3	Refuse Out 7,008,000	14	40	10	3.4	20	175,200	HR-WS	70
4	Plans are to use plant refuse bins								
5	for emergency use only - total								
6	distance may be only 600 ft so								
7	miles traveled are worst case								
8	Deep Mine Raw Coal 4,380,000	18	40	10	1.5	12.5	109,500	HR-WS	70

5. INDUSTRIAL PAVED HAULROADS (including all equipment traffic involved in process, haul trucks, endloaders, etc.)

sL=	road surface silt loading, (g/ft^2)	1
P =	number of days per year with precipitation >0.01 inch	157

		Mean	Miles	Maximum	Maximum	Control	Control
Item	Description	Vehicle	рег	Trips Per	Trips Per	Device	Efficiency
Number		Weight (tons)	Trip	Hour	Year	ID Number	%
1	Raw Coal In 7,008,000	18	0.29	17.77	155,733	HR-WS	70
2	Clean Coal In 7,008,000	18	0.29	17.77	155,733	HR-WS	70
3							
4							
5							
6							
7							
8							

EMISSIONS SUMMARY

Name of applicant: Name of plant: Greenbrier Minerals

Saunders Prep Plant

Particulate Matter or PM (for 45CSR14 Major Source Determination)

Uncontrolled PM		Contro	olled PM
lb/hr	TPY	lb/hr	TPY

	FUGITI\	/E EMISSIONS		
Stockpile Emissions	1.90	8.34	0.48	2.09
Unpaved Haulroad Emissions	1,118.30	4,898.26	335.49	1,469.48
Paved Haulroad Emissions	7.02	30.77	2.11	9.23
Fugitive Emissions Total	1,127.23	4,937.37	338.07	1,480.79

POINT SOURCE EMISSIONS						
291.46	1,061.10	29.15	106.11			
59.37	168.41	15.60	47.60			
350.83	1,229.51	44.75	153.71			
	291.46 59.37	291.46 1,061.10 59.37 168.41	291.46 1,061.10 29.15 59.37 168.41 15.60			

Facility Emissions Total 1,476.06 6,166.66 362.62 1,654.51	Facility Emissions Total	1,478.06	6,166.88	382.82	1,634.51
--	--------------------------	----------	----------	--------	----------

	*Facility Potential to Emit (PTE) (Baseline Emissi	ons) =	153.71
1	(Based on Point Source Total controlled PM TPY emissions from above)	ENTER ON LINE 26 O	F APPLICATION

Particulate Matter under 10 microns, or PM-10 (for 45CSR30 Major Source Determination)

Uncont	rolled PM-10	Contr	olled PM-10
lb/hr	TPY	lb/hr	TPY

FUGITIVE EMISSIONS						
Stockpile Emissions	0.90	3.92	0.22	0.98		
Unpaved Haulroad Emissions	323.20	1,415.63	96.96	424.69		
Paved Haulroad Emissions	1.34	5.85	0.40	1.76		
Fugitive Emissions Total	325.43	1,425.40	97.58	427.42		

POINT SOURCE EMISSIONS								
Equipment Emissions	136.99	498.72	13.70	49.87				
Transfer Point Emissions	28.08	79.66	7.38	22.52				
Point Source Emissions Total*	165.07	578.37	21.08	72.39				
*Note: Point Source Total Controlled PM-10 TPY emissions is used for 45CSR30 Major Source determination								

Facility Emissions Total	490.49	2,003.77	118.66	499.81

1a. Primary Crushing

Primary		PI	M		PM-10			
Crusher	Uncor	ntrolled	Conf	rolled	Unco	ntrolled	Cont	rolled
ID Number	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY
CR-01	16.000	70.080	1.600	7.008	7.520	32.938	0.752	3.294
CR-02	18.000	78.840	1.800	7.884	8.460	37.055	0.846	3.705
CR-03	16.000	70.080	1.600	7.008	7.520	32.938	0.752	3.294
CR-04	7.460	32.675	0.746	3.267	3.506	15.357	0.351	1.536
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
								1
TOTAL	57.460	251.675	5.746	25.167	27.006	118.287	2.701	11.829

1b. Secondary and Tertiary Crushing

Secondary		P	M			PM	1-10	
& Tertiary	Uncor	trolled	Cont	Controlled		ntrolled	Controlled	
Crusher ID	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY
CR-02	54.000	21.024	5.400	2.102	25.380	9.881	2.538	0.988
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0,000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
TOTAL	54.000	21.024	5.400	2.102	25.380	9.881	2.538	0.988

1c. Screening

		Р	M			PM	-10	
Screen	Unco	Uncontrolled		Controlled		Uncontrolled		rolled
ID Number	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY
SS-01	90.000	394.200	9.000	39.420	42.300	185.274	4.230	18.527
SS-02	90.000	394.200	9.000	39,420	42.300	185.274	4.230	18.527
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0,000	0.000	0.000
0	0.000	0.000	0.000	0,000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
	7-6-4-5-4-5-4-5			United the state	mark to a			
TOTAL	180.000	788,400	18.000	78.840	84.600	370.548	8.460	37.05

-	Crushing	PM				PM-10				
1	and	and Uncontrolled Screening lb/hr TPY		ed Controlled		Uncor	Uncontrolled		rolled	
	Screening			lb/hr	TPY	ib/hr TPY		lb/hr TPY		
li	TOTAL	291.460	1061.099	29.146	106.110	136.986	498.716	13.699	49.872	

EMISSION FACTORS

source: Air Pollution Engineering Manual and References (lb/ton of material throughput)

PM		
Р	rimary Crushing	0.02
Т	ertiary Crushing	0.06
	Screening	0.1

PM-10	
Primary Crushing	0.0094
Tertiary Crushing	0.0282
Screening	0.047

2. Emissions From TRANSFER POINTS

Transfer	PM		PM-10					
Point	Unco	ntrolled	Controlle	ed	Uncor	ntrolled	Cont	rolled
ID No.	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY
TP01	1.182	5.175	0.236	1.035	0.559	2.448	0.112	0.490
TP02	1.182	5.175	0.236	1.035	0.559	2.448	0.112	0.490
TP03	1.182	5.175	0.591	2.588	0.559	2.448	0.279	1.224
TP04	1.182	5.175	0.236	1.035	0.559	2.448	0.112	0.490
TP05	1.182	5.175	0.591	2.588	0.559	2.448	0.279	1.224
TP06	1.182	5.175	0.236	1.035	0.559	2.448	0.112	0.490
TP07	1.182	5.175	0.591	2.588	0.559	2.448	0.279	1.224
TP08	0.630	2.760	0.095	0.414	0.298	1.306	0.045	0.196
TP09	0.630	2.760	0.126	0.552	0.298	1.306	0.060	0.261
TP10	0.630	2.760	0.126	0.552	0.298	1.306	0.060	0.261
TP14	0.709	3.105	0.142	0.621	0.335	1.469	0.067	0.294
TP15	0.709	3.105	0.142	0.621	0.335	1.469	0.067	0.294
TP16	0.709	3.105	0.142	0.621	0.335	1.469	0.067	0.294
TP17	0.709	3.105	0.071	0.311	0.335	1.469	0.034	0.147
TP18	0.709	3.105	0.071	0.311	0.335	1.469	0.034	0.147
TP19	0.709	3.105	0.071	0.311	0.335	1.469	0.034	0.147
TP-69	0.197	0.861	0.020	0.086	0.093	0.407	0.009	0.041
TP20	0.540	2.364	0.054	0.236	0.255	1.118	0.026	0.112
TP21	0.540	2.364	0.108	0.473	0.255	1.118	0.051	0.224
TP22	0.540	2.364	0.108	0.473	0.255	1.118	0.051	0.224
TP23	0.540	2.364	0.108	0.473	0.255	1.118	0.051	0.224
TP24	0.540	2.364	0.108	0.473	0.255	1.118	0.051	0.224
TP25	0.540	2.364	0.108	0.473	0.255	1.118	0.051	0.224
TP26	0.540	2.364	0.270	1.182	0.255	1.118	0.128	0.559
TP27	0.540	2.364	0.108	0.473	0.255	1.118	0.051	0.224
TP28	0.540	2.364	0.270	1.182	0.255	1.118	0.128	0.559
TP29	0.540	2.364	0.108	0.473	0.255	1.118	0.051	0.224
TP30	0.540	2.364	0.270	1.182	0.255	1.118	0.128	0.559
TP31	0.540	2.364	0.108	0.473	0.255	1.118	0.051	0.224
TP32	0.540	2.364	0.270	1.182	0.255	1.118	0.128	0.559
TP33	0.813	3.563	0.122	0.534	0.385	1.685	0.058	0.253
TP34	0.813	3.563	0.163	0.713	0.385	1.685	0.077	0.337
TP35	0.813	3.563	0.163	0.713	0.385	1.685	0.077	0.337
TP36	0.813	3.563	0.081	0.356	0.385	1.685	0.038	0.169
TP37	0.813	3.563	0.813	3.563	0.385	1.685	0.385	1.685
TP38	3.559	3.563	0.712	0.713	1.683	1.685	0.337	0.337
TP39	2.757	2.588	0.551	0.518	1.304	1.224	0.261	0.245
TP40	2.757	2.588	0.551	0.518	1.304	1.224	0.261	0.245
TP41	2.757	2.588	0.551	0.518	1.304	1.224	0.261	0.245
TP42	2.757	2.588	0.551	0.518	1.304	1.224	0.261	0.245
TP43	3.559	3.563	0.712	0.713	1.683	1.685	0.337	0.337
TP44	3.114	6.041	0.623	1.208	1.473	2.857	0.295	0.571
TP45	3.114	6.041	0.623	1.208	1.473	2.857	0.295	0.571
TP46	3.114	6.041	0.779	1.510	1.473	2.857	0.368	0.714
TP47	0.044	0.191	0.004	0.019	0.021	0.090	0.002	0.009
TP48	0.044	0.191	0.009	0.038	0.021	0.090	0.004	0.018
TP49	0.044	0.191	0.044	0.191	0.021	0.090	0.021	0.090
TP50	0.231	1.013	0.231	1.013	0.109	0.479	0.109	0.479
TP51	0.231	1.013	0.023	0.101	0.109	0.479	0.011	0.048
TP52	0.231	1.013	0.046	0.203	0.109	0.479	0.022	0.096
TP53	0.231	1.013	0.046	0.203	0.109	0.479	0.022	0.096
TP54	0.231	1.013	0.231	1.013	0.109	0.479	0.109	0.479

2. Emissions From TRANSFER POINTS (continued)

Transfer		Р	M			PM	-10	
Point	Unco	ontrolled	Controlle	ed	Unco	ntrolled	Con	trolled
ID No.	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY
TP55	0.231	1.013	0.231	1.013	0.109	0.479	0.109	0.479
TP56	0.237	1.037	0.024	0.104	0.112	0.491	0.011	0.049
TP57	0.237	1.037	0.024	0.104	0.112	0.491	0.011	0.049
TP58	0.146	0.639	0.015	0.064	0.069	0.302	0.007	0.030
TP59	0.146	0.639	0.044	0.192	0.069	0.302	0.021	0.091
TP60	0.146	0.639	0.146	0.639	0.069	0.302	0.069	0.302
TP61	0.231	1.013	0.046	0.203	0.109	0.479	0.022	0.096
TP62	0.405	1.013	0.081	0.203	0.191	0.479	0.038	0.096
TP63	0.405	1.013	0.081	0.203	0.191	0.479	0.038	0.096
TP64	0.405	1.013	0.081	0.203	0.191	0.479	0.038	0.096
TP65	0.405	1.013	0.081	0.203	0.191	0.479	0.038	0.096
TP66	0.405	1.013	0.081	0.203	0.191	0.479	0.038	0.096
TP67	0.405	1.013	0.405	1.013	0.191	0.479	0.191	0.479
TP68	0.405	1.013	0.405	1.013	0.191	0.479	0.191	0.479
TP69	0.116	0.254	0.116	0.254	0.055	0.120	0.055	0.120
TP70	0.116	0.254	0.116	0.254	0.055	0.120	0.055	0.120
TP71	0.116	0.254	0.023	0.051	0.055	0.120	0.011	0.024
		,						
TP72	0.116	0.254	0.116	0.254	0.055	0.120	0.055	0.120
TP73	0.116	0.254	0.116	0.254	0.055	0.120	0.055	0.120
TP74	0.116	0.254	0.023	0.051	0.055	0.120	0.011	0.024
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
TOTALS	59.373	168.414	15.602	47.604	28.082	79.655	7.379	22.515

Source:

AP42, Fifth Edition, Revised 11/2006

13.2.4 Aggregate Handling and Storage Piles

Emissions From Batch Drop

 $E = k*(0.0032) * [(U/5)^1.3]/[(M/2)^1.4] = pounds/ton$

_	Where:		PM	PM-10
	k =	Particle Size Multiplier (dimensionless)	0.74	0.35
	U =	Mean Wind Speed (mph)		
	M =	Material Moisture Content (%)		

Assumptions:

k - Particle size multiplier

For PM (< or equal to 30um) k = 0.74For PM-10 (< or equal to 10um) k = 0.35

Emission Factor

For PM

E=

\$1\$88*(0.0032)*((((Inputs!\$1\$72)/5)^1.3)/(((Inputs!G78+0.000000001)/2)^1.4)

=lb/ton

For PM-10 =lb/ton E=

\$J\$88*(0.0032)*((((Inputs!\$I\$72)/5)^1.3)/(((Inputs!G78+0.000000001)/2)^1.4

For lb/hr

[lb/ton]*[ton/hr] = [lb/hr]

For Tons/year

[lb/ton]*[ton/yr]*[ton/2000!b] = [ton/yr]

3. Emissions From WIND EROSION OF STOCKPILES

Stockpile	PM				PM-10				
ID No.	Uncor	ntrolled	Cont	trolled	Unco	Uncontrolled		trolled	
	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	
0004	0.040	1 222							
OS01	0.249	1.089	0.062	0.272	0.117	0.512	0.029	0.128	
OS02	0.249	1.089	0.062	0.272	0.117	0.512	0.029	0.128	
OS03	0.249	1.089	0.062	0.272	0.117	0.512	0.029	0.128	
OS04	0.149	0.653	0.037	0.163	0.070	0.307	0.018	0.077	
OS05	0.149	0.653	0.037	0.163	0.070	0.307	0.018	0.077	
OS06	0.149	0.653	0.037	0.163	0.070	0.307	0.018	0.077	
OS07	0.149	0.653	0.037	0.163	0.070	0.307	0.018	0.077	
OS-08	0.015	0.065	0.004	0.016	0.007	0.031	0.002	0.008	
OS-09	0.249	1.089	0.062	0.272	0.117	0.512	0.029	0.128	
OS-10	0.149	0.653	0.037	0.163	0.070	0.307	0.018	0.077	
OS-11	0.149	0.653	0.037	0.163	0.070	0.307	0.018	0.077	
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	
TOTALS	1.904	8.342	0.476	2.085	0.895	3.921	0.224	0.980	

Source:

Air Pollution Engineering Manual

Storage Pile Wind Erosion (Active Storage)

E = 1.7*[s/1.5]*[(365-p)/235]*[f/15] = (lb/day/acre)

Where:

s =	silt content of material
p =	number of days with >0.01 inch of precipitation per year
f =	percentage of time that the unobstructed wind speed
	exceeds 12 mph at the mean pile height

Emission Factors

For PM

E=(1.7)*((Inputs!F147)/1.5)*((365-Inputs!I139)/235)*((Inputs!I140)/15)

For PM-10

E = 0.47*(1.7)*((Inputs!F147)/1.5)*((365-Inputs!I139)/235)*((Inputs!I140)/15)

For lb/hr

[lb/day/acre]*[day/24hr]*[base area of pile (acres)] = lb/hr

For Ton/yr

[lb/day/acre]*[365day/yr]*[Ton/2000lb]*[base area of pile (acres)] = Ton/yr

4. Emissions From UNPAVED HAULROADS

Item		PM			PM-10			
No.	Uncor	ntrolled	Contr	olled	Unco	ntrolled	Con	trolled
	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY
-	4 = 4							
1	1.71	7.53	0.51	2.26	0.49	2.18	0.15	0.65
2	1.71	7.53	0.51	2.26	0.49	2.18	0.15	0.65
3	873.92	3827.76	262.18	1148.33	252.57	1106.25	75.77	331.87
4	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
5	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
6	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
7	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
8	240.97	1055.45	72.29	316.63	69.64	305.03	20.89	91.51
TOTALS	1118.30	4898.26	335.49	1469.48	323.20	1415.63	96.96	424.69

Source:

AP42, Fifth Edition, Revised 11/2006

13.2.2 Unpaved Roads

Emission Estimate For Unpaved Haulroads at Industrial Sites (equation 1)

E= $k*((s/12)^a)*((W/3)^b) = Ib/vmt$

Where:

		PM	PM-10
k =	particle size multiplier	4.90	1.50
a =	empirical constant	0.7	0.9
b =	empirical constant	0.45	0.45

Emission Factors

For PM

E=

 $((\$1\$35)*(((Inputs!\$1\$36)/12)^{\$1\$36}))*(((Inputs!H171)/3)^{\$1\$37}))$

For PM-10

E=

((\$J\$35)*(((Inputs!\$I\$163)/12)^(\$J\$36))*(((Inputs!H171)/3)^\$J\$37))

For lb/hr

(lb/vmt)*(miles per trip)*(Max trips per hour)

For Ton/yr

(lb/vmt)*(miles per trip)*(Max trips per year)*(1/2000)

5. Emissions From INDUSTRIAL PAVED HAULROADS

Item		Р	M		PM-10				
No.	Uncon	trolled	Cont	trolled	Uncor	ntrolled	Conf	rolled	
	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	
1	3.51	15.38	1.05	4.61	0.67	2.93	0.20	0.88	
2	3.51	15.38	1.05	4.61	0.67	2.93	0.20	0.88	
3	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
4	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
5	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
6	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
7	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
8	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
TOTALS	7.02	30.77	2.11	9.23	1.34	5.85	0.40	1.76	

Source:

AP42, Fifth Edition, Revised 11/2006 13.2.1 PAVED ROADS

Emission Estimate For Paved Haulroads

 $E = [k * (sL/2)^0.65 * (W/3)^1.5 - C] * (1 - (P/4*N) = lb / Vehicle Mile Traveled (VMT)$

Where:

		PM	PM-10
k =	particle size multiplier	0.082	0.016
sL≔	road surface silt loading, (g/ft^2)	1	
P =	number of days per year with precipitation >0.01 inch	157	
N =	number of days in averaging period	365	
C=	factor for exhaust, brake wear and tire wear	0.0047	0.0047

Emission Factors

For PM

E≕

(\$1\$34*(((\$1\$35)/2)^0.65)*(((Inputs!G190)/3)^1.5)-(\$1\$38))*(1-((Inputs!\$1\$

For PM-10 E=

(\$J\$34)*(((\$I\$35)/2)^0.65)*(((Inputs!G190)/3)^1.5))-(\$I\$38))*(1-((Inputs!\$

For lb/hr

(lb/vmt)*(miles per trip)*(Max trips per hour)

For Ton/yr

(lb/vmt)*(miles per trip)*(Max trips per year)*(1/2000)

AIR QUALITY PERMIT NOTICE Notice of Application

Notice is given that Greenbrier Minerals, LLC has applied to the West Virginia Department of Environmental Protection, Division of Air Quality, for a General Permit Registration Modification of a coal preparation plant facility located at Saunders in Logan County, West Virginia. Facility coordinates are as follows: latitude 37.8022222 and longitude –81.0660833.

The applicant estimates that there will be no increase in the potential to discharge the following Regulated Air Pollutants: particulate matter baseline emissions or point source emissions particulate matter less than 10 microns, but there will be an increase of 317 tons per year of the controlled facility emission total due to fugitive haulroad emissions.

Startup of operation is planned to begin upon permit approval. Written comments will be received by the West Virginia Department of Environmental Protection, Division of Air Quality, 601 57th Street, SE, Charleston, WV 25304, for at least 30 calendar days from the date of publication of this notice.

Any questions regarding this permit application should be directed to the DAQ at (304) 926-0499, extension 1250, during normal business hours.

Dated this the 1st day of February 2017

By: Greenbrier Minerals, LLC Robert L. Cline Vice President 4425 Anjean Road

Rupert, WV 25984

ELECTRONIC SUBMITTAL DISK

SECTION IV. CERTIFICATION OF INFORMATION

This General Permit Registration Application shall be signed below by a Responsible Official. A Responsible Official is a President, Vice President, Secretary, Treasurer, General Partner, General Manager, a member of a Board of Directors, or Owner, depending on business structure. A business may certify an Authorized Representative who shall have authority to bind the Corporation, Partnership, Limited Liability Company, Association, Joint Venture or Sole Proprietorship. Required records of daily throughput, hours of operation and maintenance, general correspondence, Emission Inventory, Certified Emission Statement, compliance certifications and all required notifications must be signed by a Responsible Official or an Authorized Representative. If a business wishes to certify an Authorized Representative, the official agreement below shall be checked off and the appropriate names and signatures entered. Any administratively incomplete or improperly signed or unsigned Registration Application will be returned to the applicant.

FOR A CORPORATION (domestic or foreign)

I certify that I am a President, Vice President, Secretary, Treasurer or in charge of a principal business function of the corporation

FOR A PARTNERSHIP

I certify that I am a General Partner

FOR A LIMITED LIABILITY COMPANY

I certify that I am a General Partner or General Manager

FOR AN ASSOCIATION

G I certify that I am the President or a member of the Board of Directors

FOR A JOINT VENTURE

I certify that I am the President, General Partner or General Manager

FOR A SOLE PROPRIETORSHIP

G I certify that I am the Owner and Proprietor

is an Authorized Representative and in that capacity shall represent the interest of the business (e.g., Corporation, Partnership, Limited Liability Company, Association Joint Venture or Sole Proprietorship) and may obligate and legally bind the business. If the business changes its Authorized Representative, a Responsible Official shall notify the Chief of the Office of Air Quality immediately, and/or,

I hereby certify that all information contained in this General Permit Registration Application and any supporting documents appended hereto is, to the best of my knowledge, true, accurate and complete, and that all reasonable efforts have been made to provide the most comprehensive information possible

Signature	1-25-17
(please use blue ink) Responsible Official	Date
Name & Title ROBERT L. CLINE, Vice President (please print of type)	
Signature	
(please use blue ink) Authorized Representative (if applicable)	Date
Applicant's Name: GREENBRIER MINERALS, LLC	
Phone: 304-392-1000	
Email: robert.cline@coronadous.com (contact: Leslie Lavender (leslie.lavender@coronadous.com)	

SECTION III. ATTACHMENTS AND SUPPORTING DOCUMENTS

PLEASE CHECK ALL ATTACHMENTS INCLUDED WITH THIS PERMIT APPLICATION:

Please See the appropriate reference document for an explanation of the attachments listed below.

ATTACHMENT A : CURRENT BUSINESS CERTIFICATE

ATTACHMENT B: PROCESS DESCRIPTION

ATTACHMENT C: DESCRIPTION OF FUGITIVE EMISSIONS

ATTACHMENT D: PROCESS FLOW DIAGRAM

ATTACHMENT E: PLOT PLAN

ATTACHMENT F: AREA MAP

ATTACHMENT G: AFFECTED SOURCE SHEETS

ATTACHMENT H: BAGHOUSE AIR POLLUTION CONTROL DEVICE SHEET

ATTACHMENT I: EMISSIONS CALCULATIONS

ATTACHMENT J: CLASS I LEGAL ADVERTISEMENT

ATTACHMENT K: ELECTRONIC SUBMITTAL DISKETTE

CERTIFICATION OF INFORMATION

APPLICATION FEE

PLEASE MAIL AN ORIGINAL AND TWO COPIES OF THE COMPLETE GENERAL PERMIT REGISTRATION APPLICATION WITH THE SIGNATURE(S) TO THE DAQ PERMITTING SECTION AT THE ADDRESS SHOWN ON THE FRONT PAGE. PLEASE DO NOT FAX PERMIT APPLICATIONS. FOR QUESTIONS REGARDING APPLICATIONS OR WEST VIRGINIA AIR POLLUTION RULES AND REGULATIONS PLEASE CALL (304) 926-3727.

Page 1

Include all information for each emission source and transfer point as listed in the permit application.

Name of applicant: Name of plant: Cliffs Logan Co. Coal, LLC Saunders Prep Plant

November 2014 Mod

1. CRUSHING AND SCREENING (including all primary and secondary crushers and screens)

1a. PRIMARY CRUSHING

Primary Crusher	Description		ım Material ing Capacity	Control Device	Control Efficiency
ID Number		TPH	IPY	ID Number	%
CR-01	MMD	800	7,008,000	FVV	90
CR-02	Double Roll	900	7,884,000	FW	90
CR-03	Double Roll	800	7,008,000	FW	90
CR-04	Double Roll	373	3,267,480	FW	90

1b. SECONDARY AND LERITARY CRUSHING

& Tertiary Crusher ID	Description	Maximum Material Processing Capacity IPH IPY		Control Device ID Number	Control Efficiency %
CR-02	DOUBLE ROLL 10% of trucked coal processed as secondary	900	700,800	FW	90

1c. SCREENING

Primary Screen	Description	Maximum Material Processing Capacity IPH IPY		Control Device ID Number	Control Efficiency %
55-01	Grizzly	900	7,884,000	FVV	90
SS-02	In-Plant Screen	900	7,884,000	FW	90
	SS-02 should get WW control as 3695				
	gallons per minute of water goes thru it				
				\vdash	

2. TRANSFER POINTS (including all conveyor transfer points, equipment transfer points etc.)

 k =
 Particle Size Multiplier (dimensionless)
 0.74
 0.35

 U =
 Mean Wind Speed (mph)
 7

Transfer	Transfer Point Description	Material		Vlaximum	Control	Control
Point	Include ID Numbers of all conveyors,	Moisture		ansfer Rate	Device	Efficiency
ID No.	crushers, screens, stockpiles, etc. involved	Content %	TPH	TPY	ID Number	%
TP01	ROM to BC-01	6	1,500	13,140,000	TC-FE	80
TP02	BC-01 to BC-02	6	1,500	13,140,000	TC-FE	80
TP03	BC-02 to OS-01	6	1,500	13,140,000	TC-PE	50
TP04	BC-02 to BC-03	6	1,500	13,140,000	TC-FE	80
TP05	BC-03 to OS-02	6	1,500	13,140,000	TC-PÈ	50
TP06	BC-03 to BC-04	6	1,500	13,140,000	TC-FE	80
TP07	BC-04 to OS-03	6	1,500	13,140,000	TC-PE	50
TP08	Truck to BS-01	6	800	7,008,000	UD-PW	85
TP09	BS-01 to BC-05	6	800	7,008,000	TC-FE	80
TP10	BC-05 to CR-01	6	800	7,008,000	TC-FE	80
TP11	CR-01 to BC-06	6	800	7,008,000	TC-FW	90
TP12	BC-06 to OS-03	6	800	7,008,000	TC-PE	50
TP13	OS-01 to BC-07	6	900	7,884,000	LO-UC	80
TP14	OS-02 to BC-07	6	900	7,884,000	LO-UC	80
TP15	OS-03 to BC-07	6	900	7,884,000	LO-UC	80
TP16	BC-07 to SS-01	6	900	7,884,000	TC-FE	80
TP17	SS-01 to CR-02	6	900	7,884,000	TC-FW	90
TP18	CR-02 to BC-08	6	900	7,884,000	TC-FW	90
TP19	BC-08 to SS-02	6	900	7,884,000	TC-FW	90_
TP-69	SS-02 To Wet Wash	15	900	7,884,000	TC-FW	90
TP20	Plant to BC-09	6.4	750	6,570,000	TC-FW	90
TP21	BC-09 to BC-10	6.4	750	6,570,000	TC-FE	80
TP22	BC-10 to BC-11	6.4	750	6,570,000	TC-FE	80
TP23	BC-11 to BC-12	6.4	750	6,570,000	TC-FE	80
TP24	BC-12 to BC-13	6.4	750	6,570,000	TC-FE	80
TP25	BC-13 to BC-14	6.4	750	6,570,000	TC-FE	80
TP26	BC-14 to OS-04	6.4	750	6,570,000	TC-PE	50
TP27	BC-14 to BC-15	6.4	750	6,570,000	TC-FE	80_
TP28	BC-15 to OS-05	6.4	750	6,570,000	TC-PE	50
TP29	BC-15 to BC-16	6.4	750	6,570,000	TC-FE	80
TP30	BC-16 to OS-06	6.4	750	6,570,000	TC-PE	50
TP31	BC-16 to BC-17	6.4	750	6,570,000	TC-FE	80
TP32	BC-17 to OS-07	6.4	750	6,570,000	TC-PE	50
TP33	Truck to BS-02	5	800	7,008,000	UD-PW	85
TP34	BS-02 to BC-18	5	800	7,008,000	TC-FE	80
TP35	BC-18 to CR-03	5	800	7,008,000	TC-FE	80
TP36	CR-03 to BC-19	5	800	7,008,000	TC-FW	90
TP37	BC-19 to OS-07	5	800	7,008,000	TC-MDH	0
TP38	OS-07 to BC-21	5	3,500	7,008,000	LO-UC	80
	OS-04 to BC-20	6	3,500	6,570,000	LO-UC	80
TP40	OS-05 to BC-20	6	3,500	6,570,000	LO-UC	80
TP41	OS-06 to BC-20	6	3,500	6,570,000	LO-UC	80
TP42	BC-20 to BC-22	6	3,500	6,570,000	TC-FE	80
TP43	BC-21 to BC-22	5	3,500	7,008,000	TC-FE	80
	BC-22 to BS-03	5.5	3,500	13,578,000	TC-FE	80
	BS-03 to BS-04	5.5	3,500	13,578,000	TC-FE	80
TP46	BS-04 to Railcar	5.5	3,500	13,578,000	LR-TC	75
TP47	Plant to BC-23	15	200	1,752,000	TC-FW	90
	BC-23 to BS-05	15	200	1,752,000	TC-FE	80
TP49	BS-05 to Truck	15	200	1,752,000	LO-MDH	0
<u> </u>	Truck to Disposal Area	10	600	5,256,000	UL-MDH	0
	Plant to BC-24	10	600	5,256,000	TC-FW	90
TP52	BC-24 to BC-25	10	600	5,256,000	TC-FE	80_
TP53	BC-25 to BS-06	10	600	5,256,000	TC-FE	80
TP54	BS-06 to Truck	10	600	5,256,000	LO-MDH	0
TP55	Truck to Disposal Area	10	600	5,256,000	UL-MDH	0
TP56	Plant to Crusher CR-04	7	373	3,267,480	TC-FW	90
	CR-04 to BC09	7	373	3,267,480	TC-FW	90
TP58	Plant to BC-26	7	230	2,014,000	TC-FW	90

3985GPM

TP59	BC-26 to OS-08	7	230	2,014,000	TC-WS	70
TP60	OS-08 to Truck	7	230	2,014,000	LO-MDH	0
TP61	BS-06 to BC-27	10	600	5,256,000	TC-FE	80
TP62	BC-27 to BC-28	10	1,050	5,256,000	TC-FE	80
TP63	BC-28 to BC-29	10	1,050	5,256,000	TC-FE	80
TP64	BC-29 to BC-30	10	1,050	5,256,000	TC-FE	80
TP65	BC-30 to BC-31	10	1,050	5,256,000	TC-FE	80
TP66	BC-31 to BS-07	10	1,050	5,256,000	TC-FE	80
TP67	BS-07 to Truck	10	1,050	5,256,000	LO-MDH	0
TP68	Truck to Disposal Area	10	1,050	5,256,000	LO-MDH	0
TP69	Truck to OS-09	5	114	500,000	UL-MDH	0
TP70	OS-09 to Truck	5	114	500,000	LO-MDH	0
TP71	Truck to RC Dump Bin	5	114	500,000	UD-PW	80
TP72	Truck to OS-10	5	114	500,000	UL-MDH	0
TP73	OS-10 to Truck	5	114	500,000	LO-MDH	0
TP74	Truck to DS Dump Bin	5	114	500,000	UD-PW	80

3. WIND EROSION OF STOCKPILES (including all stockpiles of raw coal, clean coal, coal refuse, etc.)

p =	number of days per year with precipitation >0.01 inch	157
f=	percentage of time that the unobstructed wind speed	20
	exceeds 12 mph at the mean pile height	

Source	Stockpile	Silt	Stockpile	Control	Control
ID No.	Description	Content of	base area	Device	Efficiency
		Material %	Max. sqft	ID Number	%
OS01	Raw Coal	5	38,869	SW-WS	75
OS02	Raw Coal	5	38,869	SW-WS	75
OS03	Raw Coal	5	38,869	SW-WS	75
OS04	Clean Coal	3	38,869	SW-WS	75
OS05	Clean Coal	3	38,869	SW-WS	75
OS06	Clean Coal	3	38,869	SW-WS	75
OS07	Clean Coal	3	38,869	SW-WS	75
OS-08	Stoker Coal	3	3,869	SW-WS	75
OS-09	Excess raw coal	5	38,869	SW-WS	75
OS-10	Excess clean coal	3	38,869	SW-WS	75
L					

4. UNPAVED HAULROADS (including all equipment traffic involved in process, haul trucks, endloaders, etc.)

s =	silt content of road surface material (%)	9
p =	number of days per year with precipitation >0.01 inch	157
M _{dry} =	surface material moisture content (%) - dry conditions	0.2

		Number	Mean	Mean	Miles	Maximum	Maximum	Control	Control
Item	Description	of	Vehicle	Vehicle	per	Trips Per	Trips Per	Device	Efficiency
Number		wheels	Weight(tons)	Speed (mph)	Trip	Hour	Year	ID Number	%
1	to OS-09	18	45	10	0.1	1.26	11,111	HR-WS	70
2	to OS-10	18	45	10	0.1	1.26	11,111	HR-WS	70
3	Refuse Out 7,008,000	14	40	10	3.4	20	175,200	HR-WS	70
4	Plans are to use plant refuse bins								
5	for emergency use only - total								
6	distance may be only 600 ft so								
7	miles traveled are worst case								
8									

5. INDUSTRIAL PAVED HAULROADS (including all equipment traffic involved in process, haul trucks, endloaders, etc.)

ı	sL=	road surface silt loading, (g/ft^2)	1
	P =	number of days per year with precipitation >0.01 inch	157

Item Number	Description	Mean Vehicle Weight (tons)	Miles per Trip	Maximum Trips Per Hour	Maximum Trips Per Year	Control Device ID Number	Control Efficiency %
1 1	Pay Cool In 7 009 000	10	0.00	47.77	1455 700	LIDANO	70
<u> </u>	Raw Coal In 7,008,000	18	0.29	17.77	155,733	HR-WS	70
2	Clean Coal In 7,008,000	18	0.29	17.77	155,733	HR-WS	70
3							
4							
5							
6							
7							
8							

EMISSIONS SUMMARY

Name of applicant:

Cliffs Logan Co. Coal, LLC

Controlled PM-10

Name of plant:

Saunders Prep Plant

Particulate Matter or PM (for 45CSR14 Major Source Determination)

	Uncor	ntrolled PM	Cont	ntrolled PM	
	lb/hr	TPY	ib/hr	TPY	
	FUGITI	VE EMISSIONS			
Stockpile Emissions	1.76	7.69	0.44	1.92	
Unpaved Haulroad Emissions	877.33	3,842.81	263.20	1,152.84	
Paved Haulroad Emissions	7.02	30.77	2.11	9.23	
Fugitive Emissions Total	886.11	3,881.27	265.74	1,164.00	

Equipment Emissions	291.46	1,061.10	29.15	106.11
Transfer Point Emissions	59.37	168.41	15.60	47.60
Point Source Emissions Total*	350.83	1,229,51	44.75	153.71

Facility Emissions Total	1,236.94	5,110.78	310.49	1,317.71

*Facility Potential to Emit (PTE) (Baseline Emission	ons) = 153.	71
(Based on Point Source Total controlled PM TPY emissions from above)	ENTER ON LINE 26 OF APPLICATION	

Particulate Matter under 10 microns, or PM-10 (for 45CSR30 Major Source Determination)

	lb/hr	TPY	lb/hr	TPY
	FUGITI	VE EMISSIONS		
Stockpile Emissions	0.82	3.61	0.21	0.90
Unpaved Haulroad Emissions	253.55	1,110.60	76.07	333.18
Paved Haulroad Emissions	1.34	5.85	0.40	1.76

Fugitive Emissions Total	255.71	1,120.06	76.67	335.84

Uncontrolled PM-10

Equipment Emissions 136.99	498.72	13.70	49.87
Transfer Dai d. F			1 70.07
Transfer Point Emissions 28.08	79.66	7.38	22.52
Point Source Emissions Total* 165.07	578.37	21.08	72.39

	400.70			
Facility Emissions Total	1 420.78	1.698.43	97 75	408 22
		1,000.40	01.10	400.22

1a. Primary Crushing

Primary		P	М		PM-10				
Crusher		ntrolled	Con	trolled	Unco	ntrolled	Con	trolled	
ID Number	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	
CR-01	16.000	70.080	1.600	7.008	7.520	32.938	0.752	3,294	
CR-02	18.000	78.840	1.800	7.884	8.460	37.055	0.846	3.705	
CR-03	16.000	70.080	1.600	7.008	7.520	32.938	0.752	3.294	
CR-04	7.460	32.675	0.746	3.267	3.506	15.357	0.351	1.536	
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000	
TOTAL	57.460	251.675	5.746	25.167	27.006	118.287	2.701	11.829	

1b. Secondary and Tertiary Crushing

Secondary		F	PM			PN	<i>I</i> I-10	
& Tertiary	Unco	ntroiled	Con	trolled	Uncontrolled Controlled			
Crusher ID	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY
	White and the			4,545,61				
CR-02	54.000	21.024	5.400	2.102	25.380	9.881	2.538	0.98
00	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
00	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
TOTAL	54.000	21.024	5.400	2.102	25.380	9.881	2.538	0.988

1c. Screening

	L	F	PM			PN	<i>I</i> -10	
Screen	Uncontrolled		Con	Controlled Uncontrolled C		Con	trolled	
ID Number	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY
SS-01	90.000	394.200	9.000	39.420	42.300	185.274	4.230	18.527
SS-02	90.000	394.200	9.000	39.420	42.300	185.274	4.230	18.527
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
00	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
				716				ige many) s
TOTAL	180.000	788.400	18.000	78.840	84.600	370.548	8.460	37.055

Crushing		Р	М		PM-10				
and	Uncontrolled Controlled		trolled	Uncontrolled		Controlled			
Screening	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	
					7.57				
TOTAL	291.460	1061.099	29.146	106.110	136.986	498.716	13.699	49.872	

EMISSION FACTORS

source: Air Pollution Engineering Manual and References (lb/ton of material throughput)

PM	
Primary Crushing	0.02
Tertiary Crushing	0.06
Screening	0.1

PM-10	
Primary Crushing	0.0094
Tertiary Crushing	0.0282
Screening	0.047

2. Emissions From TRANSFER POINTS

Transfer	ļ		PM			P	M-10	
Point	1	ontrolled	Control		Unco	ntrolled	Cor	ntrolled
ID No.	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TF
ΓP01	1.182	5.175	0.236	1.035	0.559	2.448	0.112	1 0 4
TP02	1.182	5.175	0.236	1.035	0.559	2.448	0.112	0.4
TP03	1.182	5.175	0.591	2.588	0.559	2.448	0.112	0.4
TP04	1.182	5.175	0.236	1.035	0.559	2.448	0.279	1.2
TP05	1.182	5.175	0.591	2.588	0.559	2.448	0.112	1.2
TP06	1.182	5.175	0.236	1.035	0.559	2.448	0.279	
TP07	1.182	5.175	0.591	2.588	0.559	2.448	0.112	0.4
TP08	0.630	2.760	0.095	0.414	0.298	1.306	0.279	1.2
TP09	0.630	2.760	0.126	0.552	0.298	1.306	0.045	0.1
ΓP10	0.630	2.760	0.126	0.552	0.298	1.306	0.060	0.2
ГР14	0.709	3.105	0.142	0.621	0.335	1.469	0.067	0.2
ΓP15	0.709	3.105	0.142	0.621	0.335	1.469		0.2
TP16	0.709	3.105	0.142	0.621	0.335		0.067	0.29
P17	0.709	3.105	0.071	0.311	0.335	1.469	0.067	0.29
P18	0.709	3.105	0.071	0.311	0.335	1.469	0.034	0.14
P19	0.709	3.105	0.071			1.469	0.034	0.14
P-69	0.197	0.861	0.071	0.311	0.335	1.469	0.034	0.14
P20	0.540	2.364	0.020	0.086	0.093	0.407	0.009	0.04
P21	0.540	2.364	0.034		0.255	1.118	0.026	0.11
P22	0.540	2.364		0.473	0.255	1.118	0.051	0.22
P23	0.540	2.364	0.108	0.473	0.255	1.118	0.051	0.22
P24	0.540	2.364	0.108	0.473	0.255	1.118	0.051	0.22
P25	0.540		0.108	0.473	0.255	1.118	0.051	0.22
P26	0.540	2.364 2.364	0.108	0.473	0.255	1.118	0.051	0.22
P27	0.540		0.270	1.182	0.255	1.118	0.128	0.55
P28	0.540	2.364	0.108	0.473	0.255	1.118	0.051	0.22
P29	0.540	2.364	0.270	1.182	0.255	1.118	0.128	0.55
P30		2.364	0.108	0.473	0.255	1.118	0.051	0.22
P31	0.540	2.364	0.270	1.182	0.255	1.118	0.128	0.55
P32	0.540	2.364	0.108	0.473	0.255	1.118	0.051	0.22
P33	0.540	2.364	0.270	1.182	0.255	1.118	0.128	0.55
	0.813	3.563	0.122	0.534	0.385	1.685	0.058	0.25
P34	0.813	3.563	0.163	0.713	0.385	1.685	0.077	0.33
P35	0.813	3.563	0.163	0.713	0.385	1.685	0.077	0.33
P36	0.813	3.563	0.081	0.356	0.385	1.685	0.038	0.16
P37	0.813	3.563	0.813	3.563	0.385	1.685	0.385	1.68
238	3.559	3.563	0.712	0.713	1.683	1.685	0.337	0.33
239	2.757	2.588	0.551	0.518	1.304	1.224	0.261	0.24
P40	2.757	2.588	0.551	0.518	1.304	1.224	0.261	0.24
241	2.757	2.588	0.551	0.518	1.304	1.224	0.261	0.24
242	2.757	2.588	0.551	0.518	1.304	1.224	0.261	0.24
P43	3.559	3.563	0.712	0.713	1.683	1.685	0.337	0.337
244	3.114	6.041	0.623	1.208	1.473	2.857	0.295	0.57
245	3.114	6.041	0.623	1.208	1.473	2.857	0.295	0.57
246	3.114	6.041	0.779	1.510	1.473	2.857	0.368	0.714
247	0.044	0.191	0.004	0.019	0.021	0.090	0.002	0.009
48	0.044	0.191	0.009	0.038	0.021	0.090	0.004	0.018
49	0.044	0.191	0.044	0.191	0.021	0.090	0.021	0.090
50	0.231	1.013	0.231	1.013	0.109	0.479	0.109	0.479
°51	0.231	1.013	0.023	0.101	0.109	0.479	0.011	0.048
52	0.231	1.013	0.046	0.203	0.109	0.479	0.022	0.096
53	0.231	1.013	0.046	0.203	0.109	0.479	0.022	0.096
54	0.231	1.013	0.231	1.013	0.109	0.479	0.109	0.479
							00	J.773

2. Emissions From TRANSFER POINTS (continued)

Transfer		Р	PM			PN	<i>I</i> I-10	
Point	Uncr	ontrolled	Controll	ed	Unco	ntrolled	Con	trolled
ID No.	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY
TP55	0.231	1.013	0.231	1.013	0.109	0.479	0.109	0.479
TP56	0.237	1.037	0.024	0.104	0.112	0.491	0.011	0.049
TP57	0.237	1.037	0.024	0.104	0.112	0.491	0.011	0.049
TP58	0.146	0.639	0.015	0.064	0.069	0.302	0.007	0.030
TP59	0.146	0.639	0.044	0.192	0.069	0.302	0.021	0.091
TP60	0.146	0.639	0.146	0.639	0.069	0.302	0.069	0.302
TP61	0.231	1.013	0.046	0.203	0.109	0.479	0.022	0.096
TP62	0.405	1.013	0.081	0.203	0.191	0.479	0.038	0.096
TP63	0.405	1.013	0.081	0.203	0.191	0.479	0.038	0.096
TP64	0.405	1.013	0.081	0.203	0.191	0.479	0.038	0.096
TP65	0.405	1.013	0.081	0.203	0.191	0.479	0.038	0.096
TP66	0.405	1.013	0.081	0.203	0.191	0.479	0.038	0.096
TP67	0.405	1.013	0.405	1.013	0.191	0.479	0.191	0.479
TP68	0.405	1.013	0.405	1.013	0.191	0.479	0.191	0.479
TP69	0.116	0.254	0.116	0.254	0.055	0.120	0.055	0.120
TP70	0.116	0.254	0.116	0.254	0.055	0.120	0.055	0.120
TP71	0.116	0.254	0.023	0.051	0.055	0.120	0.011	0.024
TP72	0.116	0.254	0.116	0.254	0.055	0.120	0.055	0.120
TP73	0.116	0.254	0.116	0.254	0.055	0.120	0.055	0.120
TP74	0.116	0.254	0.023	0.051	0.055	0.120	0.011	0.024
		L						
0		2000						
	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
0	0.000	0.000	0.000	0.000	0.000	0.000	0.000	0.000
TOTALS	59.373	168.414	15.602	47.604	28.082	79.655	7.379	22.515

Source:

AP42, Fifth Edition, Revised 11/2006 13.2.4 Aggregate Handling and Storage Piles

Emissions From Batch Drop

 $E = k*(0.0032) * [(U/5)^1.3]/[(M/2)^1.4] = pounds/ton$

Where:		PM	PM-10
k =	Particle Size Multiplier (dimensionless)	0.74	0.35
U =	Mean Wind Speed (mph)		
M =	Material Moisture Content (%)	7	

Assumptions:

k - Particle size multiplier

For PM (< or equal to 30um) k = 0.74

For PM-10 (< or equal to 10um) k = 0.35

Emission Factor

For PM

E=

\$i\$88*(0.0032)*((((Inputs!\$I\$72)/5)^1.3)/(((Inputs!G78+0.000000001)/2)^1.4)

3. Emissions From WIND EROSION OF STOCKPILES

Stockpile		Р	M			DN	I-10	
ID No.	Unco	ntrolled	Con	trolled	Unco	introlled		trolled
	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	
0004	0.010				12.00		10/111	TPY
OS01	0.249	1.089	0.062	0.272	0.117	0.512	0.029	0.128
OS02	0.249	1.089	0.062	0.272	0.117	0.512	0.029	0.128
OS03	0.249	1.089	0.062	0.272	0.117	0.512	0.029	0.128
OS04	0.149	0.653	0.037	0.163	0.070	0.307	0.018	0.077
OS05	0.149	0.653	0.037	0.163	0.070	0.307	0.018	0.077
OS06	0.149	0.653	0.037	0.163	0.070	0.307	0.018	0.077
OS07	0.149	0.653	0.037	0.163	0.070	0.307	0.018	
OS-08	0.015	0.065	0.004	0.016	0.007	0.031		0.077
OS-09	0.249	1.089	0.062	0.272	0.117	0.512	0.002	0.008
OS-10	0.149	0.653	0.037	0.163	0.070		0.029	0.128
0	0.000	0.000	0.000	0.000	0.070	0.307	0.018	0.077
0	0.000	0.000	0.000			0.000	0.000	0.000
	5.550	0.000	0.000	0.000	0.000	0.000	0.000	0.000
TOTALS	1.755	7.688	0.430	4.000				
	1.700	7.000	0.439	1.922	0.825	3.613	0.206	0.903

Source:

Air Pollution Engineering Manual

Storage Pile Wind Erosion (Active Storage)

E = 1.7*[s/1.5]*[(365-p)/235]*[f/15] = (lb/day/acre)

Where:

s =	silt content of material
p =	number of days with >0.01 inch of precipitation per year
f =	percentage of time that the unobstructed wind speed
	exceeds 12 mph at the mean pile height

Emission Factors

For PM E=(

E=(1.7)*((Inputs!F147)/1.5)*((365-Inputs!I139)/235)*((Inputs!I140)/15)

For PM-10

E = 0.47*(1.7)*((Inputs!F147)/1.5)*((365-Inputs!I139)/235)*((Inputs!I140)/15)

For lb/hr

[lb/day/acre]*[day/24hr]*[base area of pile (acres)] = lb/hr

For Ton/yr

[lb/day/acre]*[365day/yr]*[Ton/2000lb]*[base area of pile (acres)] = Ton/yr

4. Emissions From UNPAVED HAULROADS

Item	PM				PM-10			
No.	Uncontrolled		Controlled		Uncontrolled		Controlled	
	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY
							10/11	1 11-1
1	1.71	7.53	0.51	2.26	0.49	2.18	0.15	0.65
	1.71	7.53	0.51	2.26	0.49	2.18	0.15	0.65
3	0.002	3827.76	262.18	1148.33	252.57	1106.25	75.77	331.87
4	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
5	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
6	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
7	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
8	0.00	0.00	0.00	0.00	0.00	0.00		
				0.00	0.00	0.00	0.00	0.00
TOTALS	877.33	3842.81	263.20	1152.84	253.55	1110 00	70.05	
		1 - 5 - 12 - 10	200.20	1102.04	_ 200.00	1110.60	76.07	333.18

Source:

AP42, Fifth Edition, Revised 11/2006 13.2.2 Unpaved Roads

Emission Estimate For Unpaved Haulroads at Industrial Sites (equation 1)

E= k*((s/12)^a)*((W/3)^b) =lb/vmt

Where:

		PM	PM-10
k =	particle size multiplier	4.90	1.50
a =	empirical constant	0.7	0.9
b =	empirical constant	0.45	0.45

Emission Factors

For PM E= ((\$I\$35)*(((Inputs!\$163)/12)^(\$I\$36))*(((Inputs!H171)/3)^\$I\$37))

For PM-10 E= ((\$J\$35)*(((Inputs!\$I\$163)/12)^(\$J\$36))*(((Inputs!H171)/3)^\$J\$37))

For lb/hr (lb/vmt)*(miles per trip)*(Max trips per hour)

For Ton/yr (lb/vmt)*(miles per trip)*(Max trips per year)*(1/2000)

5. Emissions From INDUSTRIAL PAVED HAULROADS

Item	PM				PM-10			
No.	Uncontrolled		Controlled		Uncontrolled		Controlled	
	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY	lb/hr	TPY
40	0.51	1 15						
	3.51	15.38	1.05	4.61	0.67	2.93	0.20	0.88
2	3.51	15.38	1.05	4.61	0.67	2.93	0.20	0.88
3	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
4	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
5	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
6	0.00	0.00	0.00	0.00	0.00	0.00	0.00	
7	0.00	0.00	0.00	0.00	0.00	0.00		0.00
8	0.00	0.00	0.00	0.00			0.00	0.00
		0.00	0.00	0.00	0.00	0.00	0.00	0.00
TOTALS	7.02	30.77	244	0.00				
TOTALS	1.02	30.77	2.11	9.23	1.34	5.85	0.40	1.76

Source:

AP42, Fifth Edition, Revised 11/2006 13.2.1 PAVED ROADS

Emission Estimate For Paved Haulroads

 $E = [k * (sL/2)^0.65 * (W/3)^1.5 - C] * (1 - (P/4*N) = lb / Vehicle Mile Traveled (VMT)$

Where:

		PM	PM-10
k =	particle size multiplier	0.082	0.016
sL=	road surface silt loading, (g/ft^2)	1	
P=	number of days per year with precipitation >0.01 inch	157	ľ
N =	number of days in averaging period	365	
C=	factor for exhaust, brake wear and tire wear	0.0047	0.0047

Emission Factors

For PM

E=

(\$I\$34*(((\$I\$35)/2)^0.65)*(((Inputs!G190)/3)^1.5)-(\$I\$38))*(1-((Inputs!\$I\$

For PM-10 E=

 $(\$J\$34)^*(((\$I\$35)/2)^0.65)^*(((Inputs!G190)/3)^1.5)) - (\$I\$38))^*(1 - ((Inputs!\$100)/3)^1.5)) - (\$I\$38)) - (\SI\$38))^*(1 - ((Inputs!\$100)/3)^1.5)) - (\SI\$38)) - (\SI\$38) - (\SI\$38)) - (\SI\$38)$

For lb/hr

(lb/vmt)*(miles per trip)*(Max trips per hour)

For Ton/yr

(lb/vmt)*(miles per trip)*(Max trips per year)*(1/2000)